

Mine Design, Operations & Closure Conference, 2015

Are We Really **Designing for Closure?** Enviromin, Inc.

Environmental & Mineral Resources

industrv

Catherine Dreesbach, M.S., P.E., Micon International Limited Lisa Kirk, Ph.D., P.G., Enviromin, Inc.

Conference Call Invitation/Agenda

Good-to-Go Gold Project Pre-Feasibility Study

Kick-off Meeting Agenda May 7, 2015 – 10:30 AM MDT

Conference Call-In Details: Local: 406-867-5309 Toll-free dial-in number: 1 800-867-5309 Pass Code: 1342924# GoToMeeting ID: 123456789

Attendees: Cat Dreesbach, Project Manager and Mining Engineering Consultant Lisa Kirk, Geochemist and Environmental Consultant About 10 other people whose sole purpose is to make the call as long as possible...

- 1. Introduction (CD)
- 2. Mine Design (CD)
- 3. Environmental Concerns (LK)
- 4. Guidelines for NI 43-101 compliant report (CD)
- 5. Closure Issues (LK)
- 6. Discussion of Economic analysis



Good to Go Gold Mine Proposal

- A sustainable design for closure
 - Underground gold project developing skarn mineralization, with locally massive sulfide.
 - Flotation with dry stack tailings due to steep topography.
 - Soil stockpile, encapsulation of sulfide waste rock in inert rock
 - Water treatment plant for tailing dewatering water.
 - River runs above deposit. Down-gradient water use for human consumption and agriculture.





Form 43-101F1 Guidelines for Section 20

- (a) A summary of the results of any environmental studies and a discussion of any known environmental issues that could materially impact the issuer's ability to extract the mineral resources or mineral reserves;
- (b) Requirements and plans for waste and tailings disposal, site monitoring, and water management both during operations and post mine closure;
- (c) Project permitting requirements, the status of any permit applications, and any known requirements to post performance or reclamation bonds;
- (d) A discussion of any potential social or community related requirements and plans for the project and the status of any negotiations or agreements with local communities; and
- (e) A discussion of mine closure (remediation and reclamation) requirements and costs.



Sustainable Projects

- Environmental Liability
- Regulatory Liability/ Social Responsibility
- Project Costs





What questions is the geochemist having?

- How to assess water quality impacts while developing data?
- How to estimate related costs?
- Rising social and regulatory expectations?



Corporate Legacy





Possibility of Acid Rock Drainage

Formed by oxidation of sulfide minerals (e.g. pyrite)

- 2 FeS₂ (s) + 7 O₂ + 2 H₂O → 2 Fe²⁺ (aq) + 4 SO₄⁻² (aq) + 4 H+





Need for Segregation and Encapsulation –\$??





Water Treatment \$\$\$\$\$





http://www.bio.anl.gov/images/environbio/subsurface/reduction iron.gif

But....compounded conservatism in feasibility can kill a project...





Happily Swimming Kids!!





Closure Costs in Life Cycle

- NPV suggests defer closure costs til year Y instead of year X to maintain positive cash flow
 - Leaves closure to point in life cycle when cash flow is negative
- How does this relate to wealth preservation on the life cycle?



What if We Included Closure in the Optimization Process?

Processing recove Processing cost Processing cost Cutoff 100.0 Field O.0 Axis Thick Thick	Royalty Use Head Grade Evaluatio Single value Cutof Cutoff variable Field Defau Curve table Axis Curve Points	ff		
Processing cost Cutoff 100.0 Field Default 0.0 Thick	Royalty Use Head Grade Evaluatio Single value Cutof Cutoff variable Field Defau Curve table Axis Curve Points Value on 1	ff		
Processing cost Cutoff 100.0 Field Default 0.0 Thick	Royalty Use Head Grade Evaluatio Single value Cutof Cutoff variable Field Defau Curve table Axis Curve Points Value on 1	ff		A A A A A A A A A A A A A A A A A A A
Cutoff 100.0 Field - Default 0.0 Axis Thick -	Use Head Grade Evaluatio Use Head Grade Evaluatio Single value Cutof Cutoff variable Field Defau Curve table Axis Curve Points Value or 1	ff		
Field Default 0.0 Axis Thick	 Single value Cutoff variable Field Defau Curve table Axis Curve Points Value or 1 	ff		
Field Default 0.0 Axis Thick	 Single value Cutoff variable Field Defau Curve table Axis Curve Points Value or 1 	ff		
Field Default 0.0 Axis Thick	Cutoff variable Field Cerve table Axis Curve Points Value or 1	ult 0.0		
Axis Thick	Curve table Axis Curve Points Value or 1	Thick		
	Curve Points Value or 1			
'alue on axis Cutoff value	Value or 1	n axis Cutoff value		
alue on axis Cutoff value	1	on axis Cutoff value	13	
	1		22	
or value				

The NSR Cutoff Game





To mine or not mine the sulfide?





Is closure driving the design, or is the design driving closure?

- Planning engineers are pushed toward less footage, less waste development, streamlined design for operational and economic purposes, but closure is not fully in the picture.
- Goal of optimization is to maximize the value of the extracted mineral over the life of mine, but environmental and closure considerations must be factored into this process.
- The mine design is generally used to develop capital and operating costs, which can be extremely detailed right down to the amount of roof bolts used, but often lacks specifics on closures costs which can determine profitability.



We need to stop looking at these as two separate processes





Communicate and Optimize

- Improve communication to integrate environmental closure needs into early design – reduce unwanted expenses later in the life cycle
- Assess likely outcomes and manage risk for areas of particular concern



Disclaimer

- The mining company mentioned herein is fictitious. Resemblance to any other mining company is purely coincidental.
- All photos were taken from various real-life case studies.

